

Work Order ID 78876

78876

Page 1

January-16-12 4:28:03 PM

Item ID: K10003 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, D205-634-011
 Start Date: 16/01/2012 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 30/01/2012 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: M.L.J Date: 12/01/16 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
IIN634,635	Rev F								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00	CHG 007	5/2/13/16					
Document Control	Create White labels only per PPP K10003								

Handwritten: J. G. M.L.J 12-3-13 (4)

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

Handwritten: 1/12/3/13 (4)

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

Handwritten: 5/2/13/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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 Start Date: 16/01/2012 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 30/01/2012 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo <i>PhG</i>	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/03/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

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78876

K10003

Required Date: 30/01/2012

Required Qty: 4.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
IPP : J 06-07-25 As per DSI 9344 JLM
IPP : K 06.11.17 Per K10003 Rev C KJ
IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O
11.03.11 per dsi9536 DD verf:EC

[illegible]

✓

Loc Code

12

50

30

200

64

Loc Code

3184

3184

4

BOLT

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 78876

78876

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/01/2012

Required Date: 30/01/2012

Start Qty: 4.00

Required Qty: 4.00

AN6-12A Purchased No

110 Each 182.0000 8 32

AN6-12A

Bolt

**

Location

Loc Qty

Loc Code

ST341

182

119934

82

120187

100

110 Each 0.0000 32

128

AN960JD416

NAS1149D0463J

Purchased

No

AN960.ID416

Washer

**

AN960JD616

NAS1149D0663J

Purchased

No

AN960.ID616

Washer

**

D2570

Manufactured

No

110 Each 67.0000 24

96

D2570

Bushing

**

Location

Loc Qty

Loc Code

ST011

67

66933

1

72122

9

72960

41

77421

16

110 Each 5.0000 1

4

D2571

Manufactured

No

D2571

Saddle, Fwd Out 205

**

Location

Loc Qty

Loc Code

ST425

-12

ST433

17

77446

5

179425 2x

79977 1x

78239 1x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 78876

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/01/2012

Required Date: 30/01/2012

Start Qty: 4.00

Required Qty: 4.00

D2572

Manufactured No

110 Each

2.0000

1

4

D2572

Saddle, Fwd In 205

**

79978

[Handwritten signature]

Location

Loc Qty

Loc Code

ST433

2

71107

2

D2573

Manufactured No

110 Each

1.0000

1

4

D2573

Saddle, Aft Out 205

**

79717

[Handwritten signature]

Location

Loc Qty

Loc Code

ST423

-12

ST434

13

77287

1

D2574

Manufactured No

110 Each

1.0000

1

4

D2574

Saddle, Aft In 205

**

79718

[Handwritten signature]

Location

Loc Qty

Loc Code

ST434

1

77286

1

D2747

Manufactured No

110 Each

166.0000

4

16

D2747

Set Screw

**

16

[Handwritten signature]

Location

Loc Qty

Loc Code

ST017

166

77484

166

77484

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 78876

78876

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/01/2012

Required Date: 30/01/2012

Start Qty: 4.00

Required Qty: 4.00

D2876 Manufactured No

110 Each

57.0000

2 8

S.M. *D2876*

Saddle Spacer

**

79 693 74

Location

Loc Qty

Loc Code

ST025

57

76949

57

D2877 Manufactured No

110 Each

57.0000

2

S.M. *D2877*

Saddle Spacer

**

76 949 10

78 843 74

Location

Loc Qty

Loc Code

ST020

57

73309

7

77052

50

D3405-041 Manufactured No

110 Each

8.0000

**

77 052 10

78 891 30

78 892 10

Location

Loc Qty

Loc Code

ST478

8

62227

2

77000

6

D3405-043 Manufactured No

110 Each

10.0000

1

S.M. *D3405-043*

Lug Assembly

**

78 890

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST474

8

76999

8

D3407-041 Manufactured No

110 Each

0.0000

1

S.M. *D3407-041*

Tow Ring

**

78 877

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Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 78876

78876

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/01/2012

Required Date: 30/01/2012

Start Qty: 4.00

Required Qty: 4.00

D3417-5

Manufactured No

110 Each

51.0000

2 8

**

D3417-5

Washer

Location

Loc Qty

Loc Code

ST042

51

73326

1

75044

6

77684

44

77684
4

D3456-1

Manufactured No

110 Each

72.0000

1 4

**

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

50

77486

50

ST044

15

66848

3

71165

2

73493

10

77486

D3533-1

Manufactured No

110 Each

54.0000

2 8

**

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST054

54

73310

4

77611

50

77611

January-16-12 4:28:08 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 78876

78876

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/01/2012

Required Date: 30/01/2012

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

7,475.000

24

96

**

MS21042I 4

Nut

Location

Loc Qty

Loc Code

ST300

7475

117441

67

117601

342

118451

133

119017

1933

119075

5000

MS21043-4

Purchased

No

110

Each

1,035.000

5

20

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

470

118686

470

ST301

525

119309

29

119546

496

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24

(K10003 Prop Kit)

Change Record

Part Number D205-634-011 / 011DG
Description 205/212/412 5110RMBE

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Chg.	Date	By	Relevant Documents
001	N/A	CP	D205-634-041 CHG 001 K10003 CHG 001
002	09.04.20	CP	D205-634-041 CHG 001 K10003 CHG 002 (SADDLE SPACERS)
003	00.03.08	DS	D205-634-041 CHG 001 K10003 CHG 003 (TDW RING)
004	02.09.25	DS	D205-634-041 CHG 001 K10003 CHG 004 (SADDLES)
005	07.07.04	JS	MDL-D205-634 Rev.B
006	08.08.01	JS	MDL-D205-634 Rev.D (ECN 08-507)
007	08.12.22	JS	DSI 9417 Rev.B, D3404 Rev.C, D3405 Rev.B (ECN 08-588)
008	10.11.18	JS	DSI 9519 Rev.B, D4202 Rev.A, DEO-D2580, 2590 Rev.D (ECN 10-645)
009	11.03.31	JS	D4202 Rev.B (ECN 11-543)
010	11.12.15	JS	DEO-D2580-E-1, DEO-D2590-E-1, D4202 Rev.C, (ECN 11-684)

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